



## CASE STUDY

Number: 007



### CLIENT

CHÄS VRENELI

[www.chaes-vreneli.ch](http://www.chaes-vreneli.ch)

### COUNTRY

Switzerland

### INDUSTRIES

Food / Dairy products

### PACKAGING MATERIAL

Plastic cup made of poly styrene (PS)

### LASER UNIT INSTALLED

1 ICON 10 Watt, Standard lens

### TIME FOR PRINTING

0.3 sec.

### STATIC APPLICATION

Up to 4 lines of text approx. 10 characters 30 – 40 units / Min.

### REMARKS

Interesting application to replace old style of flexo printing application (see picture), especially used in cup filling machines for different dairy products.

This application required replacing the stamping system to mark on plastic cup in a filling machine (butter-worth) with variable consumer information with a system which is clean, easy and fast to handle in the production.

- Marking area approx. 40 mm x 35 mm
- Speed up to 30 steps a minute
- 2 or 4 lines of text, easy handling

After a demo the customer was changing the preprinted layout of the cover in the way to have a green background for the laser marking.

The difficulties were that with the standard font we got wholes in certain characters like the „8“ and others. Without a vacuum system we have a lot of dust coming from the green printed back surface going into to the plexi-glass protection, “damaging” the lens. The iCON unit is perfectly made for being integrated into packaging machines. Electronic ready – end of marking signals are missing.

The result is a big improvement of the product marking, the customer is very happy for this clean (ink less), affordable and professional looking marking result.

